

Revised:

Safety Data Sheets

1. Identification

Product Name : CS200 ink Cyan Order No. : CS200-C-BB

Ink Ver. :1

General Use : Ink for ink jet printer
Product Description : Solvent pigment ink

SDS Number : 037-S191090

Manufacture

Company Name : Mimaki Engineering Co., Ltd.

Address : 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN

Telephone No. : +81-268-64-2413

Importer / Distributor Established in USA

Company Name : MIMAKI USA, INC.

Address : 150 Satellite Boulevard, suite A, Suwanee, Georgia 30024, U.S.A.

Telephone No. : +1-678-730-0170

Emergency Telephone No. : +1 866 928 0789 (within United States only, Toll free)

+1 215 207 0061

2. Hazards Identification

[HCS Classification]

Physical Hazards

Flammable Liquids : Category 4

Health Hazards

Serious Eye Damage / Irritation : Category 2A

Specific Target Organ Toxicity : Category 2(central nervous system)

(Single Exposure)

The above list does not include category being non-classifiable or not-applicable.

[HCS Label Elements]







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Signal Word Warning

Hazard Statements

H227 Combustible liquid.

H319 Causes serious eye irritation.

H371 May cause damage to organs (central nervous system).

Precautionary Statements

[Prevention]

P210 Keep away from heat/sparks/open flames/hot surfaces.-No smoking.

P260 Do not breathe gas/mist.

P264 Wash hands and eyes thoroughly after handling.

P270 Do not eat, drink, or smoke when using this product.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

[Response]

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P308+P311 IF exposed or concerned: Call a POISON CENTER or doctor/physician.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use appropriate media for extinction.

[Storage]

P403+P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

[Disposal]

P501 Dispose of contents/container in accordance with

local/regional/national/international regulation (to be specified).

NFPA Rating (scale 0-4)

Health = 2

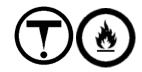
Flammability = 2

Instability = 0

Special =



CANADIAN WHMIS SYMBOLS: B3, D2A, D2B



3. Composition / Information on Ingredients

No	Chemical Name	Wt%	CAS No.
1	Glycol ether solvents	70-80	Trade Secret



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2	γ -Butyrolactone	10-20	96-48-0
3	Phthalocyanine Blue	1-10	Trade Secret
4	Chlorinated Ethylene-Vinyl Acetate Copolymer (CEVA)	1-10	Trade Secret
5	Acrylic Type Compound	1-10	Trade Secret
6	Additive 1	0.1-5	Trade Secret
7	Additive 2	0.1-5	Trade Secret

The chemical identity and/or percentage of composition is being withheld as a trade secret.

4. First Aid Measures

Description of Necessary Measures

Inhalation : Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER or doctor/physician.

Eye Contact : Flush eyes with plenty of water for at least 15 minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

Get immediate medical attention.

Skin Contact : Wash with plenty of soap and water. Take off contaminated clothing

and wash before re-use. Get medical attention if irritation develops.

Ingestion : If swallowed, get medical attention.

Most Important Symptoms/Effects

Acute : eye irritation, central nervous system damage
Delayed : No information on significant adverse effects.

Medical Attention and Special Treatment Needed, If Needed

Indication of Immediate : Treat symptomatically and supportively.

5. Fire Fighting Measures

Flammable Properties : Flash Point: 71 °C

Auto Ignition Temperature: 169 °C (Glycol ether type solvent) Flammable Point:2.5vol%-33.0Vol% (Glycol ether type solvent)

Extinguishing Media : carbon dioxide, regular dry chemical, water spray, alcohol resistant

foam

Unsuitable Extinguishing : Do not scatter spilled material with high-pressure water streams.

Media



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Special Hazards Arising

from the Chemical

Hazardous Combustion

Products

Fire Fighting Measures

: Combustible liquid and vapor. Irritating fumes and gases may be

released upon thermal processing or during combustion.

: Combustion: oxides of carbon, oxides of nitrogen

: Move container from fire area if it can be done without risk. Do not

scatter spilled material with high-pressure water streams. Cool

containers with water spray until well after the fire is out. Stay away

from the ends of tanks. Avoid inhalation of material or combustion

by-products. For fires in cargo or storage area: Cool containers with

water from unmanned hose holder or monitor nozzles until well after

fire is out. If this is impossible then take the following precautions: Keep unnecessary people away, isolate hazard area and deny entry.

Let the fire burn. Withdraw immediately in case of rising sound from

venting safety device or any discoloration of tanks due to fire.

Special Protective : Wear full protective fire fighting gear including self contained

Equipment and

Precautions for

Firefighters

breathing apparatus (SCBA) for protection against possible exposure.

Accidental Release Measures

Personal Precautions,

Protective Equipment

and Emergency

Procedures

Methods and Materials

for Containment and

Cleaning Up

: Wear personal protective clothing and equipment, see Section 8.

: Eliminate all ignition sources if safe to do so. Stop leak if possible

without personal risk. Reduce vapors with water spray.

Small spills: Absorb with sand or other non-combustible material.

Collect spilled material in appropriate container for disposal.

Large spills: Dike for later disposal. Keep unnecessary people away,

isolate hazard area and deny entry. Stay upwind and keep out of low

areas.

Handling and Storage

Precautions for Safe : Keep away from heat, sparks, open flame, and hot surfaces - No



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Handling smoking. Do not breathe vapor or mist. Do not eat, drink, or smoke

when using this product. Wear protective gloves/clothing and eye/face

protection. Wash thoroughly after handling.

Conditions for Safe

Storage, including any

Incompatibilities

: Store and handle in accordance with all current regulations and standards. Store in a well-ventilated place. Keep container tightly closed. Keep cool. Grounding and bonding required. Store locked up.

Keep separated from incompatible substances.

Incompatible materials include acids, bases, oxidizing materials, and

halogens.

8. Exposure Controls / Personal Protection

Exposure Limit Values : ACGIH, OSHA, and NIOSH have not developed exposure limits for

any of this product's components.

Component Biological

Limit Values

: There are no biological limit values for the component(s) of this

product.

Exposure Controls

Occupational Exposure Controls

Appropriate : Ventilation equipment should be explosion-resistant if explosive

Engineering Controls concentrations of material are present. Provide local exhaust or

process enclosure ventilation system. Ensure compliance with

applicable exposure limits.

Individual Protection Measures, such as Personal Protective Equipment

Respiratory Protection : Consult with a health and safety professional for specific respirators

appropriate for your use.

Vapor Respirator

Glove : Wear appropriate chemical resistant gloves.

Recommendations

Gloves

Eye /Face

: Wear splash resistant safety goggles with a faceshield. Provide an

Protection emergency eye wash fountain and quick drench shower in the

immediate work area.



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Skin Protection : Wear appropriate chemical resistant clothing.



Environmental Exposure Controls

:

9. Physical and Chemical Properties

Appearance - Physical State : liquid

- Color : blue

Odor : solvent odor
pH : Not Applicable
Boiling Point / Boiling Range : Not available
Melting Point / Melting Range : Not available

Flash Point : 71°C

Auto ignition temperature : 169 °C (Glycol ether type solvent)

Flammability (Solid, Gas) : Not available

Upper / Lower Flammability or : 2.5 vol %-33.0 vol % (Glycol ether type solvent)

Explosive Limits

Vapor Pressure : <=0.1 kPa (20°C) (Glycol ether type solvent)

Density : 0.968 g/cm3
Water Solubility : Not available

Viscosity : 4.0-4.5 mPa/s @25 °C

Vapor Density : Not available Evaporation Rate : Not available

10. Stability and Reactivity

Reactivity : No reactivity hazard is expected.

Conditions to Avoid : Avoid flames, sparks, and other sources of ignition.

Containers may rupture or explode if exposed to heat. Avoid contact

with incompatible materials.



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Stability : Stable under normal conditions of use.

Materials to Avoid : acids, bases, oxidizing materials, halogens

Hazardous Reactions / : Combustion: oxides of carbon, oxides of nitrogen

Decomposition Products

11. Toxicological Information

Acute Toxicity

Component Analysis - LD50/LC50

The component(s) of this material have been reviewed in various sources and the following selected endpoints are published:

Glycol ether solvents (Trade Secret)

Oral LD50 Rat 6500 µL/kg

γ -Butyrolactone (96-48-0)

Oral LD50 Rat 1540 mg/kg Inhalation LC50 Rat >5100 mg/m3 4 h

Additive 2 (Trade Secret)

Oral LD50 Rat 40 g/kg Dermal LD50 Rabbit >20 mL/kg

Information on Likely Routes of Exposure

Inhalation : irritation, nausea, headache, drowsiness, dizziness,

unconsciousness, coma, allergic reactions.

Ingestion : irritation, nausea, headache, drowsiness, dizziness,

unconsciousness, coma.

Skin Contact : irritation, nausea, headache, drowsiness, dizziness,

unconsciousness, coma.

Eye Contact : irritation.

Immediate Effects : eye irritation, central nervous system damage.

Delayed Effects : No information on significant adverse effects.

Medical Conditions Aggravated

: No information available for the product.

by Exposure

Irritation/Corrosivity Data : eye irritation.

Respiratory Sensitization : No information available for the product.

Dermal Sensitization : No information available for the product.

Germ Cell Mutagenicity : No information available for the product.

Carcinogenicity

Component Carcinogenicity

 γ -Butyrolactone (96-48-0)



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IARC: Monograph 71 [1999]; Supplement 7 [1987]; Monograph 11 [1976] (Group 3 (not classifiable))

Chlorinated Ethylene-Vinyl Acetate Copolymer (CEVA) (Trade Secret)

IARC: Supplement 7 [1987]; Monograph 19 [1979] (Group 3 (not classifiable))

Reproductive Toxicity

No information available for the product.

Specific Target Organ Toxicity - Single Exposure

central nervous system.

Specific Target Organ Toxicity - Repeated Exposure

No target organs identified.

Aspiration Hazard

No information available for the product.

12. Ecological Information

Handling is noted because it might influence the environment when leaking and abandoning it. Especially, note that the product doesn't flow directly to ground, the river, and the drain ditch.

Ecotoxicity : Components of this product are hazardous to aquatic life.

Component Analysis - Aquatic Toxicity

 γ -Butyrolactone (96-48-0)

Algae: 72 Hr EC50 Desmodesmus subspicatus: 360 mg/L;

96 Hr EC50 Desmodesmus subspicatus: 79 mg/L

Invertebrate: 48 Hr EC50 Daphnia magna Straus: >500 mg/L

Additive 2 (Trade Secret)

Algae: 72 Hr EC50 Desmodesmus subspicatus: 8 mg/L

Mobility : No information available for the product.

Persistence and : No information available for the product.

Degradability

Bioaccumulative : No information available for the product.

Potential

Other Adverse Effects : No additional information is available.

13. Disposal Considerations

Disposal Methods : Empty containers may contain product residue.

Dispose in accordance with all applicable regulations.



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Component Waste : The U.S. EPA has not published waste numbers for this product's

Numbers components.

Disposal of : Empty containers may contain product residue. Dispose in

Contaminated accordance with all applicable regulations.

Packaging

Comply with all USA, national and local regulations.

Do not dump this product into sewers, on the ground or into any body of water.

14. Transport Information

Check a thing without a leak in a container.

Perform prevention of collapse of cargo surely.

Us Department of Transportation (DOT)

Hazardous Materials : Combustible liquid, n.o.s. (Contains: Glycol ether solvents)

Description and Proper Shipping

Name

Hazardous Class or : UN/NA#: NA1993 Hazard Class: Combustible liquid

Division

Packing Group (PG) : III

US DOT Information : Not regulated as dangerous goods for transport. *1

*1 Class combustible liquid (NA1993), Packing group III for quantities of 450 liters (119 gallons)

or more; not regulated for smaller quantities

TDG Information : Not regulated as dangerous goods for transport.

Marine Pollutant : γ - Butyrolactone (96-48-0)

IBC Code: Category Y

15. Regulatory Information

U.S. Federal : None of this products components are listed under SARA Sections

Regulations 302/304 (40 CFR 355 Appendix A), SARA Section 311/312 (40 CFR

370.21), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4),

TSCA 12(b), or require an OSHA process safety plan.

SARA 311/312 : Acute Health: Yes Chronic Health: No Fire: Yes Pressure: No

Reactive: No



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U.S. State Regulations : None of this product's components are listed on the state lists from

CA, MA, MN, NJ or PA.

Not regulated under California Proposition 65

Canada : WHMIS CLASSIFICATION: B3, D2A, D2B.

Canadian WHMIS Ingredient Disclosure List (IDL)

: None of the product component(s) are listed on the Ingredients

Disclosure List (IDL).

Chemical Inventory Listings

Component Analysis - Inventory

Component	CAS	US	CA	EU	AU	PHIL	JP	KR	CN	NZ
Glycol ether solvents	Trade Secret	Yes	NSL	EIN	No	No	Yes	No	Yes	Yes
γ -Butyrolactone	96-48-0	Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	Yes
Additive 2	Trade Secret	Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	Yes
Phthalocyanine Blue	Trade Secret	Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	Yes
Chlorinated Ethylene-Vinyl	Trade Secret	Yes	DSL	No	Yes	Yes	Yes	Yes	Yes	Yes
Acetate Copolymer (CEVA)										

16. Other Information

Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; CAS - Chemical Abstracts Service; CLP - Classification, Labelling and Packaging; EEC - European Economic Community; EIN (EINECS) - European Inventory of Existing Commercial Chemical Substances; ELN (ELINCS) - European List of Notified Chemical Substances; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IMDG - International Maritime Dangerous Goods; IBC Code - International Bulk Chemical Code; Kow - Octanol/water partition coefficient; LC50 - Lethal Concentration, 50%; LD50 - Lethal Dose, 50%; LEL - Lower Explosive Limit; LOLI - List Of LIstsTM - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; NTP = National Toxicology Program; REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - European Rail Transport; STEL - Short-term Exposure Limit; TWA - Time Weighted Average; UEL - Upper Explosive Limit

Other Information

This information is furnished without warranty, express or implied, except that it is accurate to the best knowledge of Mimaki Engineering Corporation.



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It relates only to the specific material designated herein, and does not relate to use in combination with any other material or process.

Mimaki Engineering Corporation assumes no legal responsibility for use or reliance upon this information.